

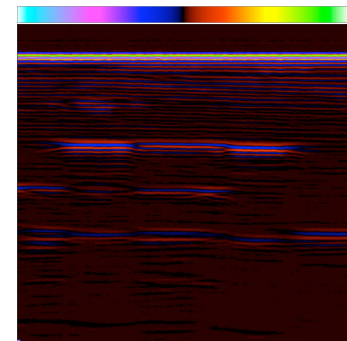
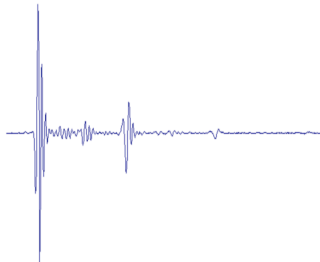


***SUPER-RESOLUTION ALGORITHMS  
FOR ULTRASONIC  
NONDESTRUCTIVE EVALUATION  
IMAGING***

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# Go Boilers!!!



*Purdue's "All-American" Marching Band*

# Agenda

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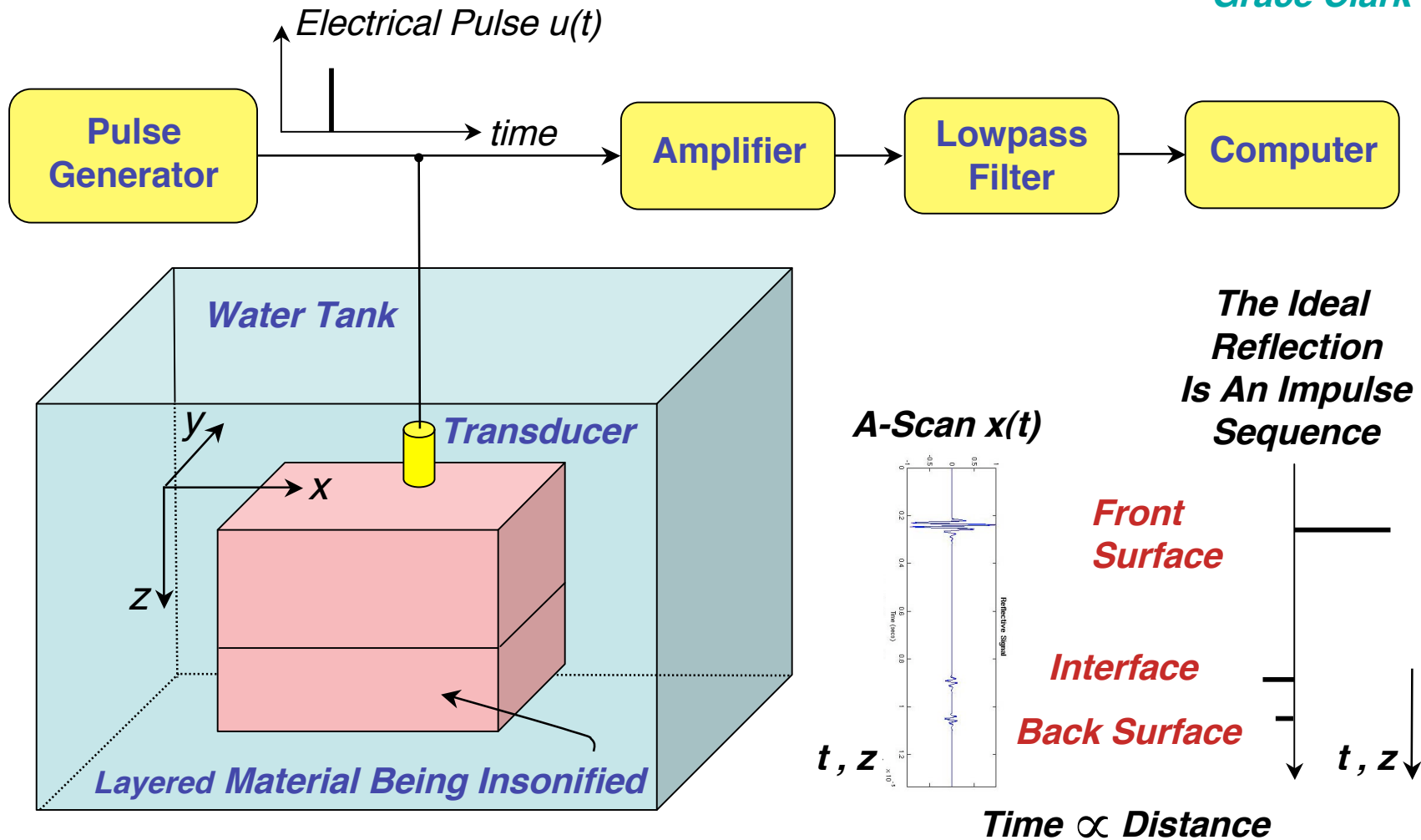


- **Problem Definition:**
  - Ultrasonic NDE measurements
  - The spatial resolution problem
- ***Impulse Response Estimation* for Enhancing Spatial Resolution**
  - Mitigate “ringing” due to the transducer and propagation paths
- ***Bandlimited Spectrum Extrapolation* for Super-Resolution**
- **Examples of Processing Results**

# Ultrasonic Pulse-Echo Signals (*A-Scans*) Are *Distorted* By the *Transducer* and the *Propagation Paths* (“*Ringing*”)

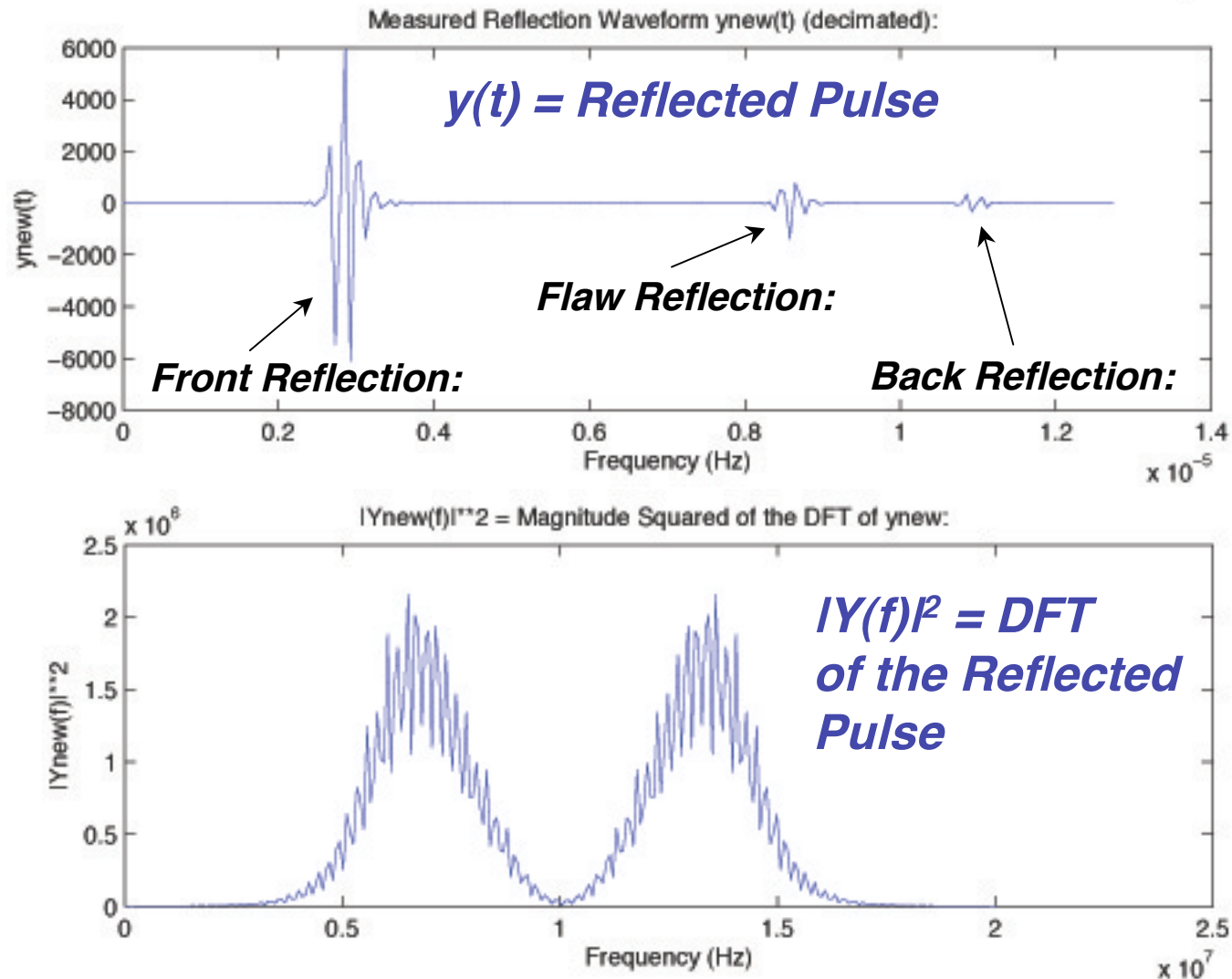


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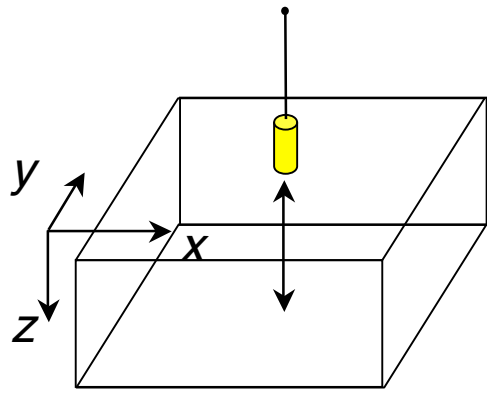




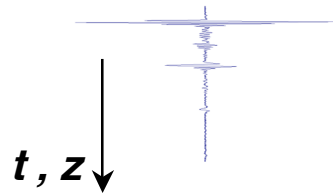
# Ultrasonic Pulses Are *Bandlimited* by the Transducer => The Pulses “*Ring*”, Reducing Spatial Resolution



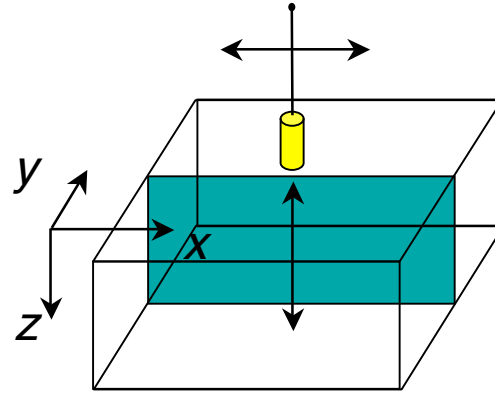
# We Define Ultrasonic *A-, B-, and C-Scans* Used in Nondestructive Evaluation (NDE) Studies:



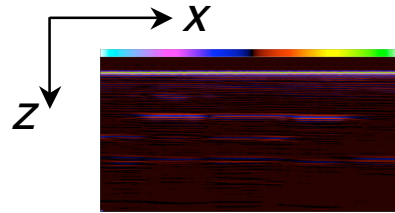
**A-Scan  $x(t)$**   
(A Single Waveform)



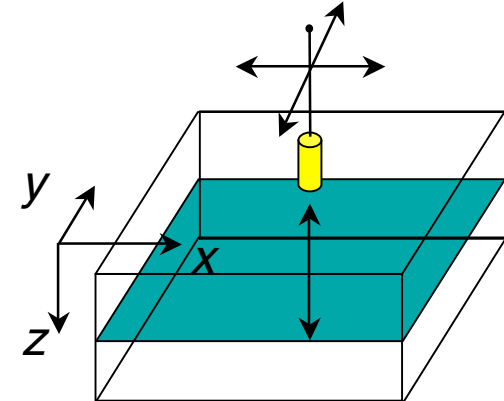
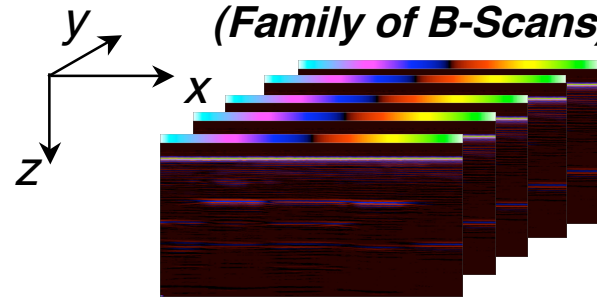
**Time  $\propto$  Distance**



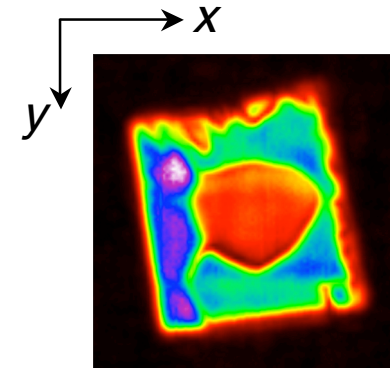
**B-Scan**  
(Family of A-Scans)



**3D Volume**  
(Family of B-Scans)



**C-Scan**  
(Horizontal Slice At Depth  $z$ : Use A Time Gate)

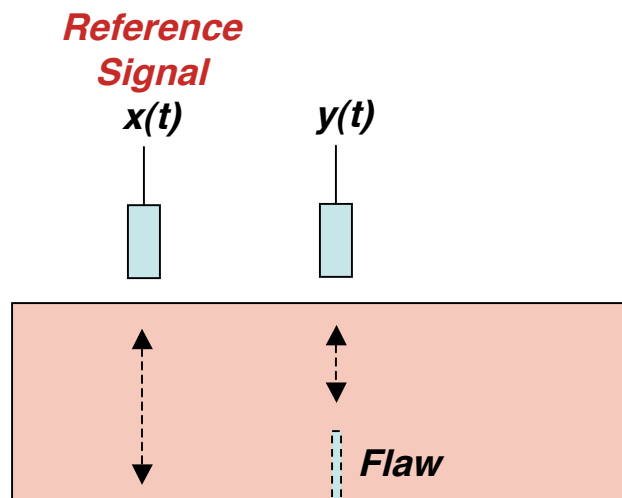


# *The Reference Scatterer is Chosen to Provide the Transducer / Path Response in the Absence of a Flaw*

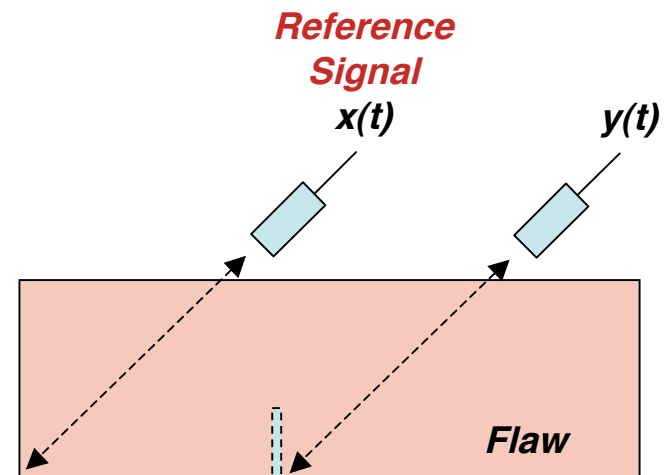


## Desired properties of the reference scatterer:

- *Reflects back most of the energy*
- *Resembles some feature associated with the flaw environment*



**Front or Back  
Surface Reference**

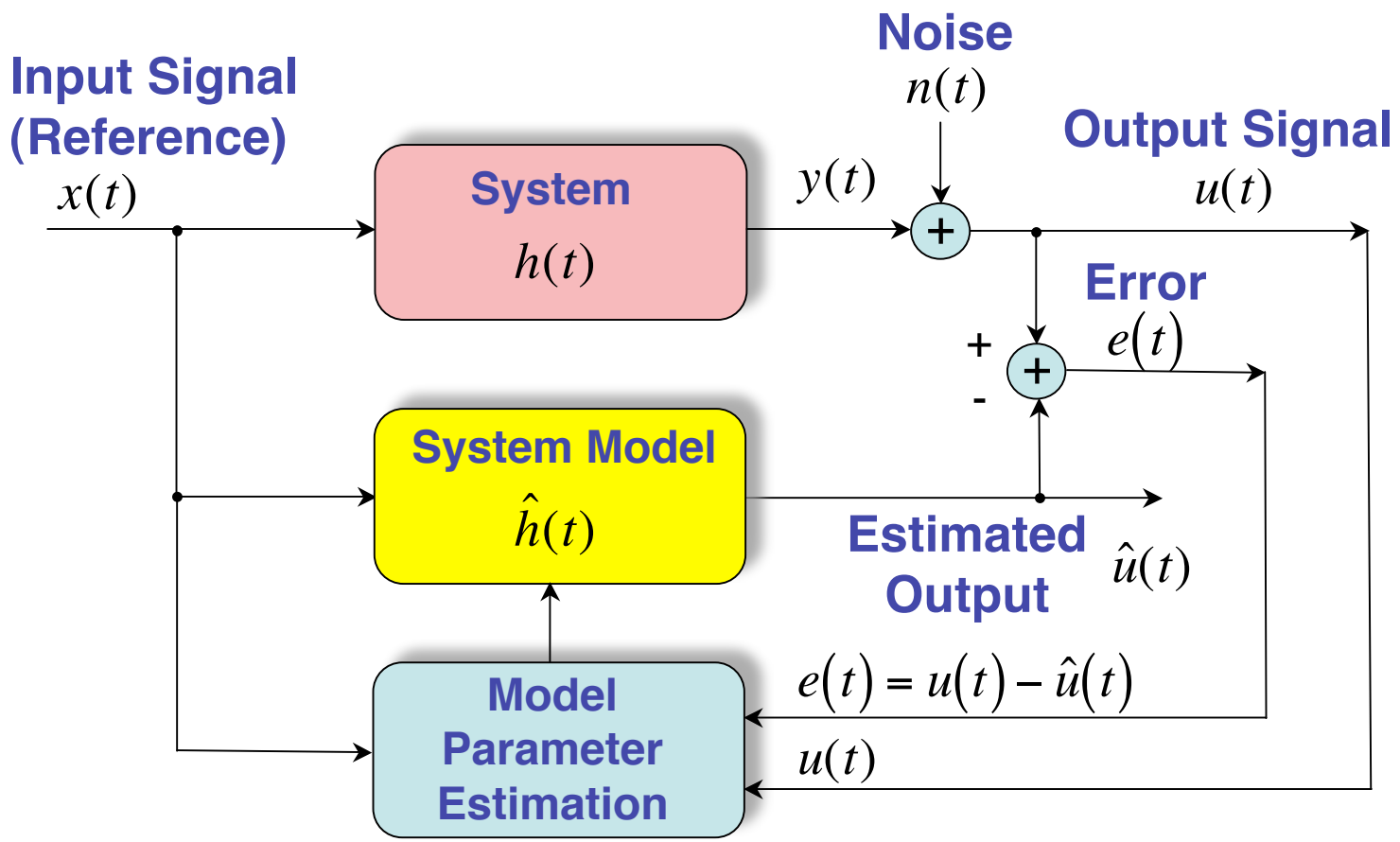


**Corner Reflector  
Reference**



# System Identification: Estimate the Impulse Response $\hat{h}(t)$

**Given:**  $x(t)$  and  $u(t)$  **Estimate:**  $\hat{h}(t)$



# The Inverse Problem Is Very Difficult

→ *We Must Regularize the Problem*



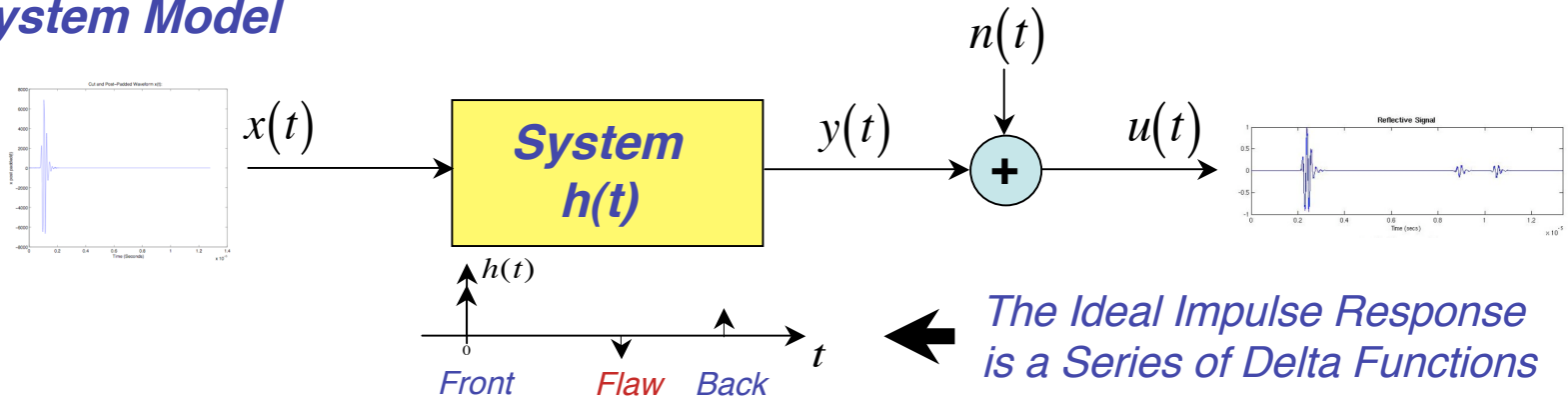
- Ill-Posed  
(Infinite Number  
of possible  
solutions)
- Bandlimited  
Transducer  
Spectral  
Response
- Ill-Conditioned -  
Numerical Errors  
Due to Spectral  
Zeros



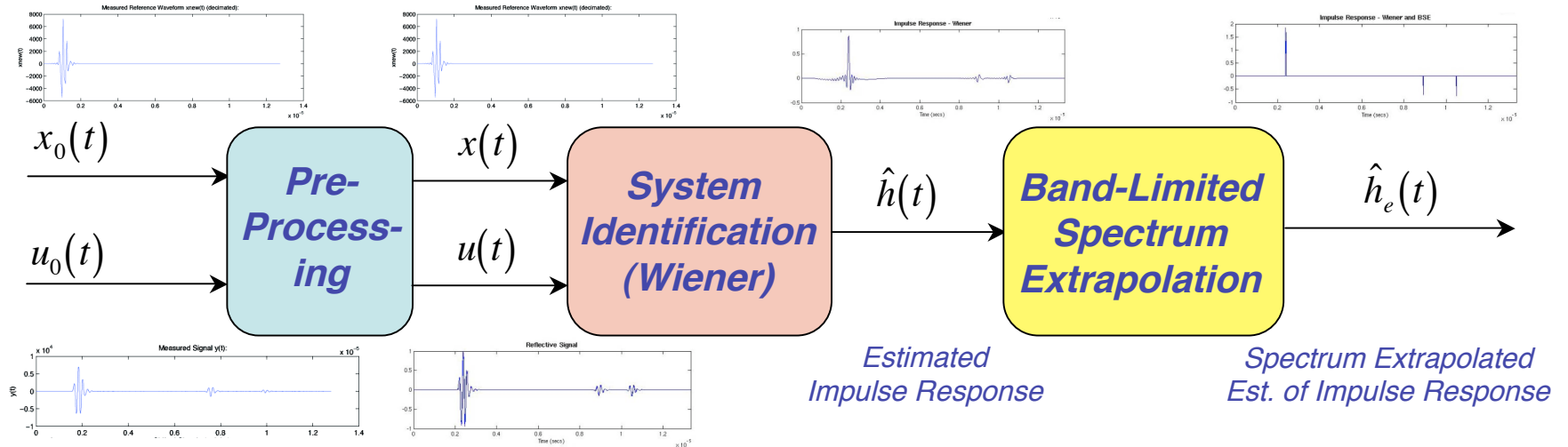
# The *System Model* and *Processing Algorithms* Are Summarized in Block Diagrams



## System Model



## Processing Algorithms

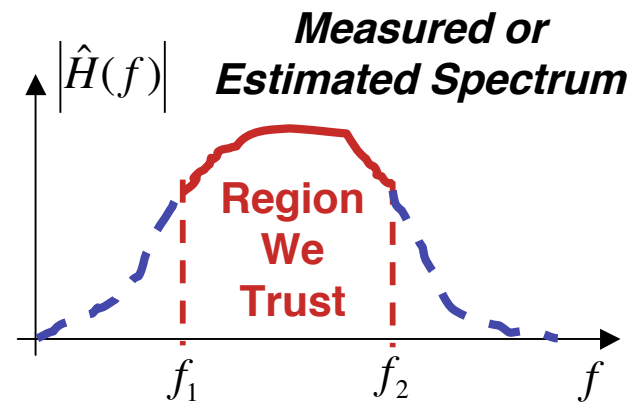
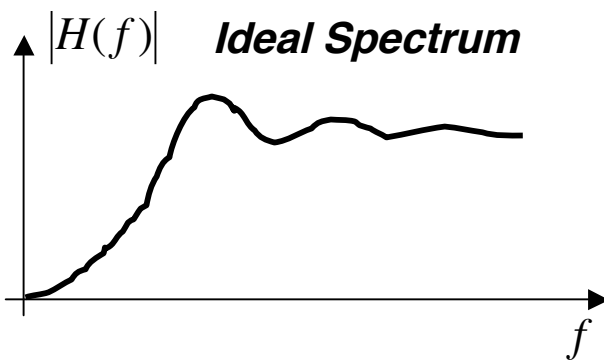
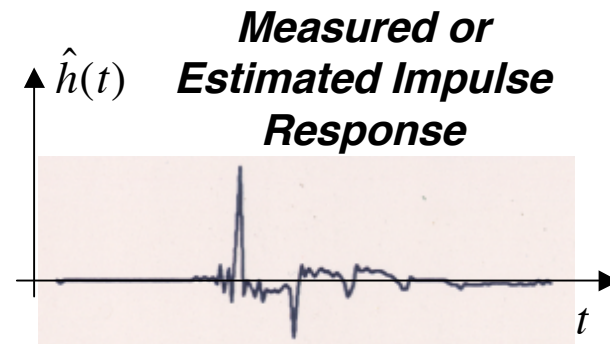
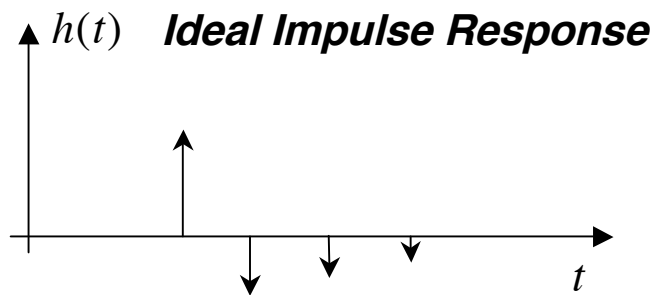


# We Use *Bandlimited Spectrum Extrapolation* To Improve *Spatial Resolution*



**Ideal**

**Measured or Estimated**

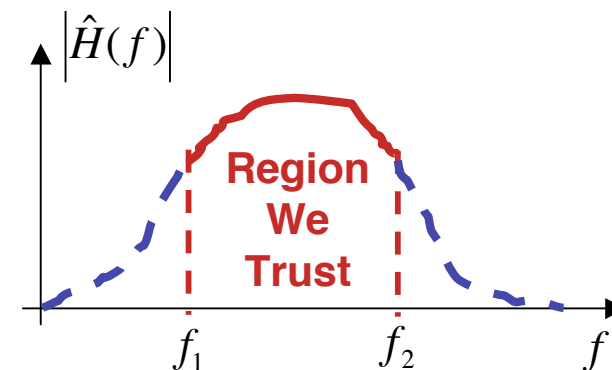


$h(t)$

# Complex Variable Theory Gives Us a Solid Theoretical Basis for Spectrum Extrapolation



- Our temporal signals have *bounded support*:
  - They are transient (finite length) signals in the time domain
- The Fourier Transform of a signal with bounded support is *ANALYTIC* (continuous, all derivatives exist).
- If any analytic function in the complex plane is known exactly in an arbitrarily small (but finite) region of that plane, then the *entire function* can be found (*uniquely*) by *ANALYTIC CONTINUATION*.





# Analytic Continuation Algorithms are Hypersensitive to Noise - *Must Regularize*

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- Prior knowledge can be used as constraints to regularize the problem
- Iterative algorithms (*method of successive approximations*) are *slow*, not *unique*, but *can incorporate constraints*.
- Non-iterative algorithms are faster, but can't usually incorporate constraints.
- Often, it is not necessary to determine the inverse of the distortion operator
  - Good for nonlinear or time-varying operators

# We Use an Iterative Algorithm for *Regularized Analytic Continuation*

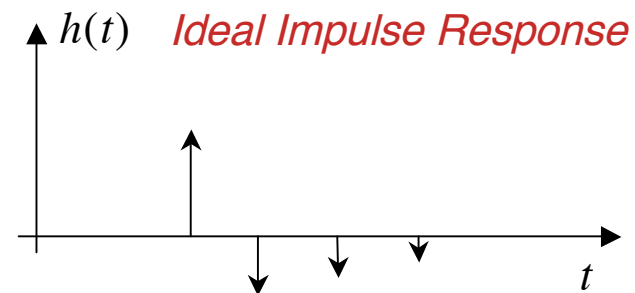


- Estimate the impulse response at the next iteration as a function  $F$  of the impulse response at the last iteration:

$$h_{k+1}(t) = Fh_k(t), \quad \text{for } k = 0, 1, 2, \dots$$

- Iterate between the time and frequency domains  
(*Method of Alternating Orthogonal Projections*)
- Convergence is proved using contraction mapping theorems from functional analysis
- Use an “*adaptive algorithm*” that assumes the impulse response to be a sequence of impulses - *constrain the time domain signal to be an impulse train*:

$$h(t) = \sum c_i \delta(t - t_i)$$
$$u(t) = \sum_i c_i x(t - t_i) + n(t)$$



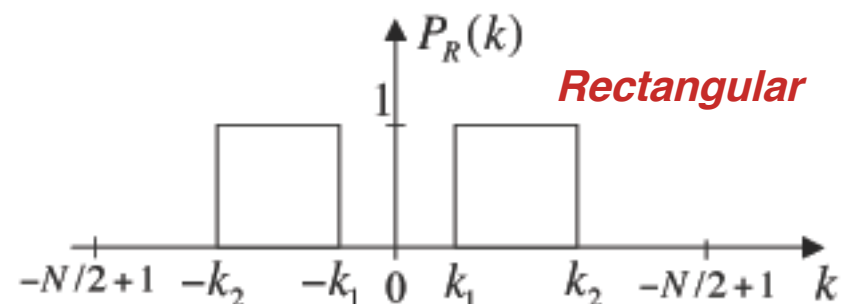
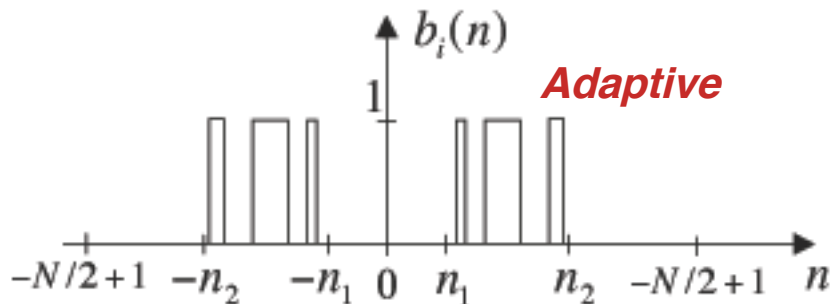
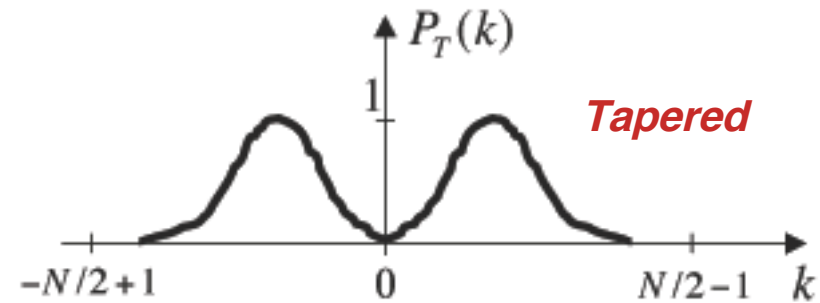
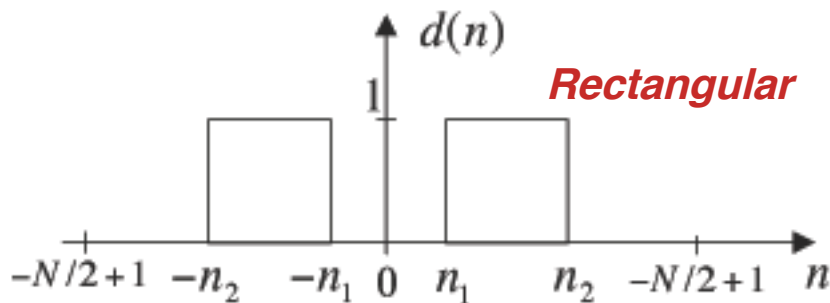
# We Constrain the Temporal and Spectral *Support* Using *Projection Operators*



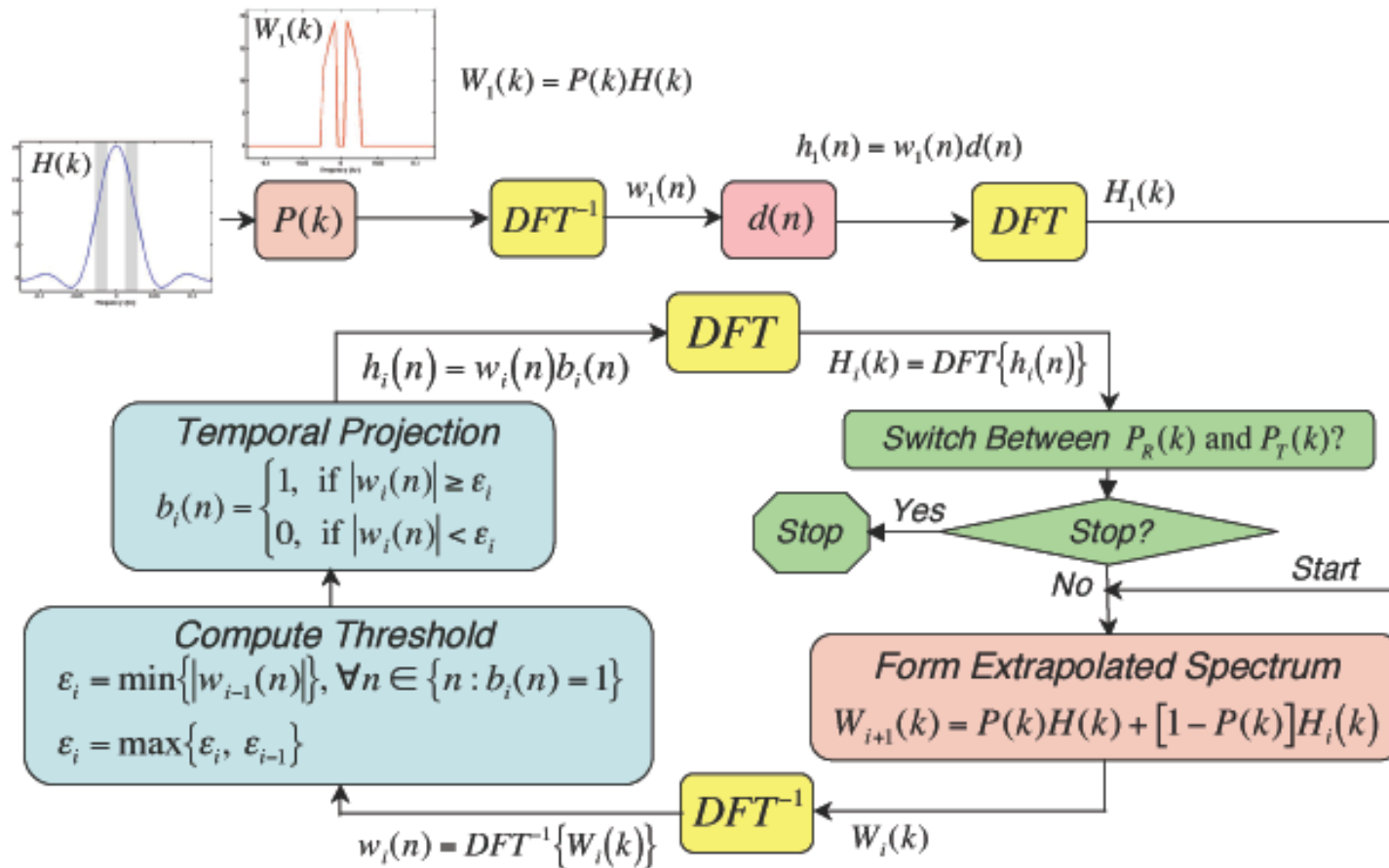
## Temporal Projection Operators

## Spectral Projection Operators

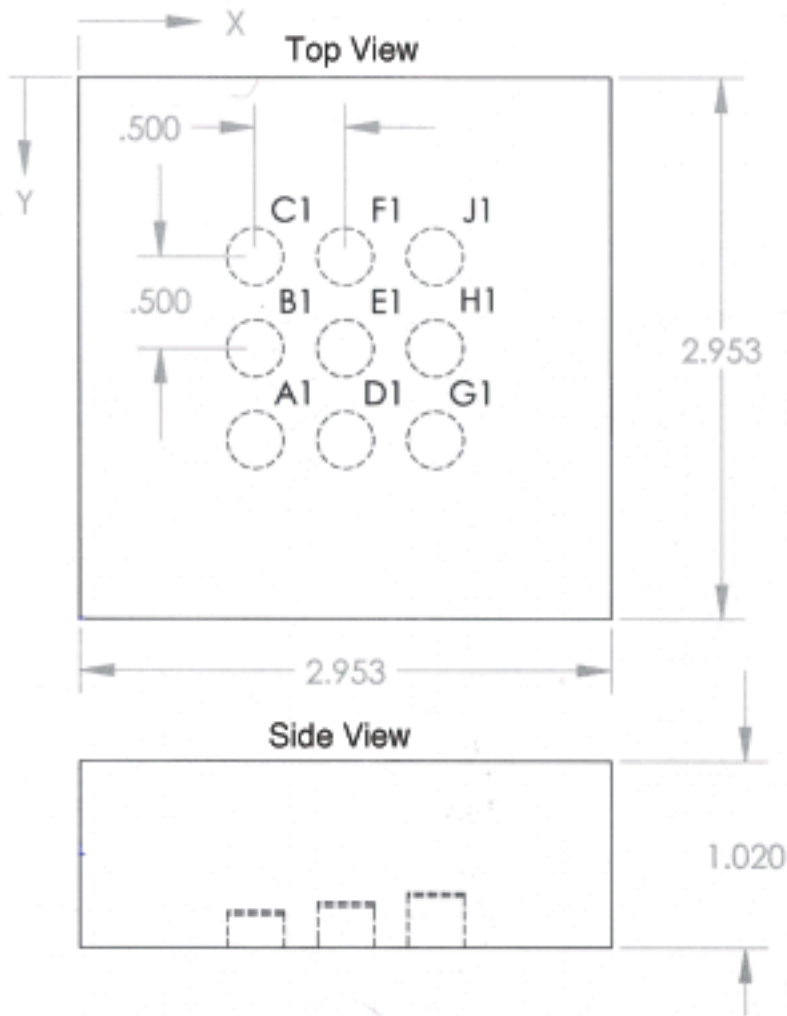
$$P_T(k) = \text{Envelope} \left\{ \frac{|X(k)|}{\max |X(k)|} \right\}$$



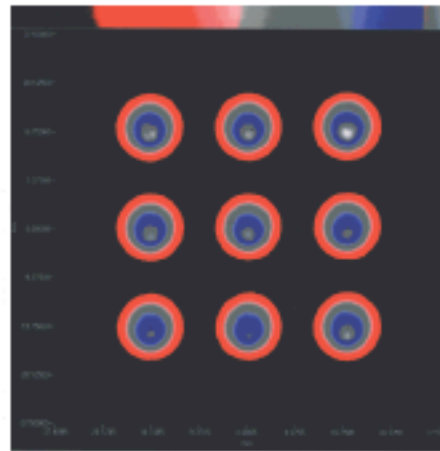
# ith Iteration of the Spectrum Extrapolation Algorithm: Alternating Orthogonal Projections, w/ Adaptive Algorithm



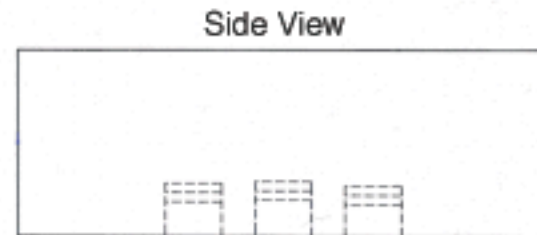
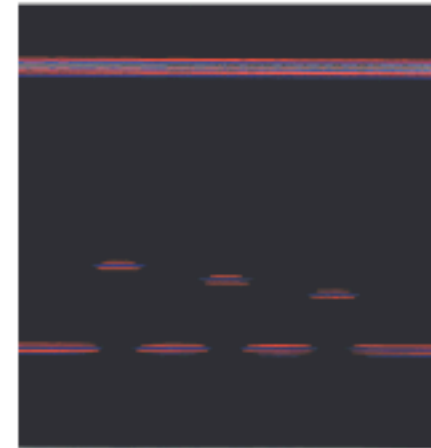
# We Constructed a “Phantom” Part - *Aluminum Block* Containing *Flat-Bottom Holes*



C-Scan Image  
(Horizontal Slice, Top View)



B-Scan Image  
(Vertical Slice, Side View)

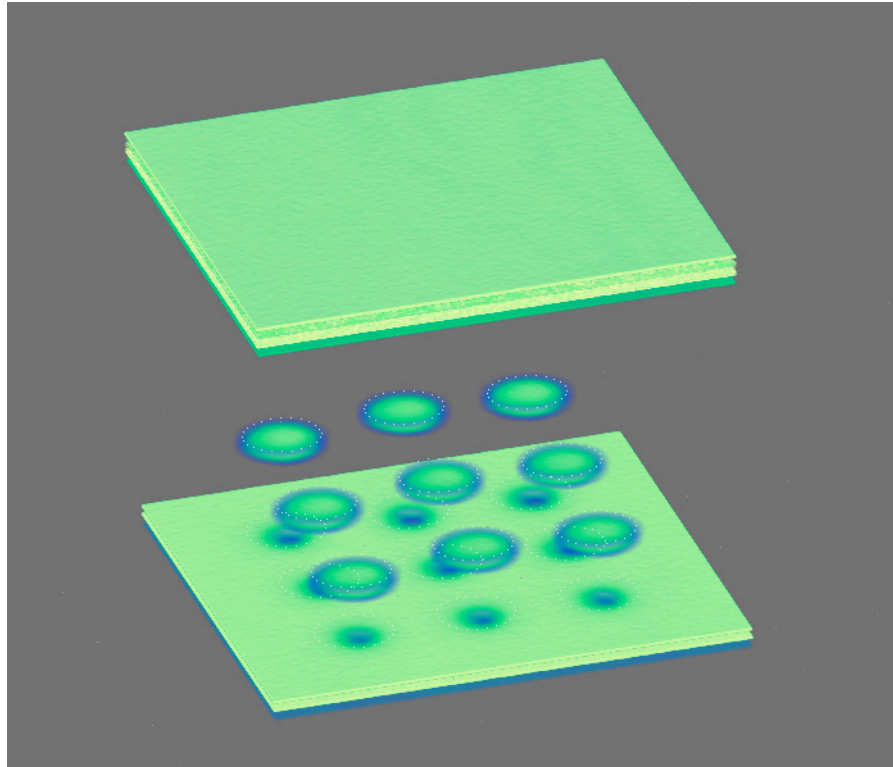




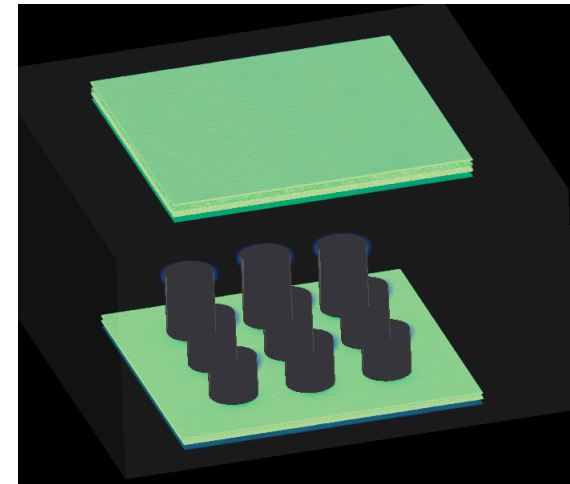
# We Can Combine CAD Models With 3-D Data To Clarify Ultrasonic Evaluation Results



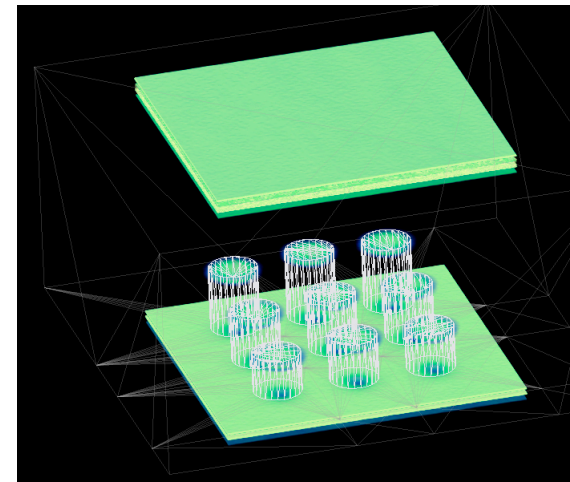
### 3-D Ultrasonic Data Set



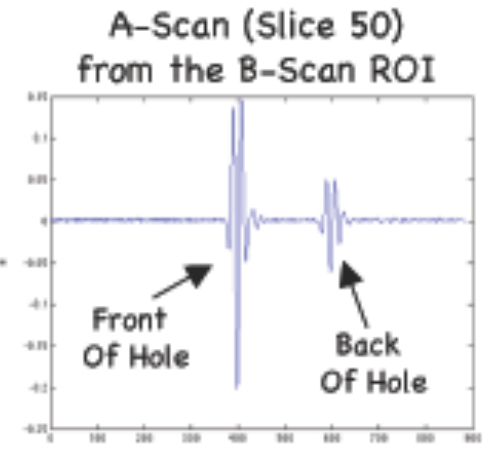
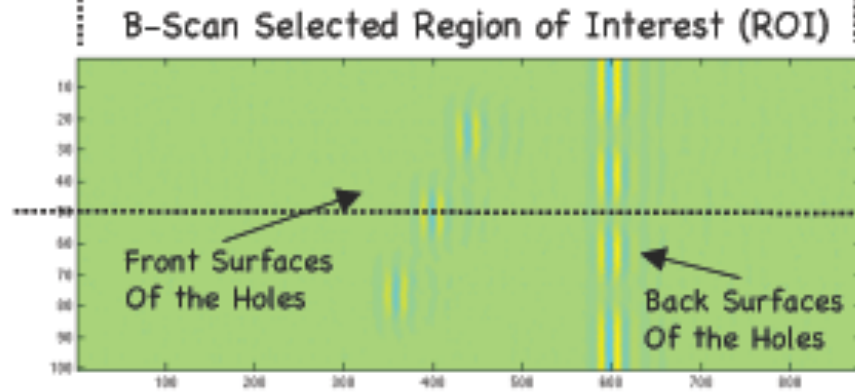
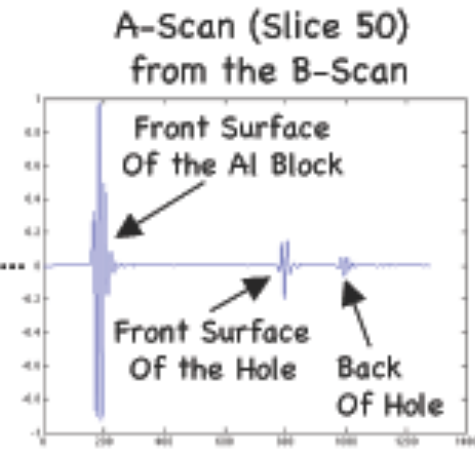
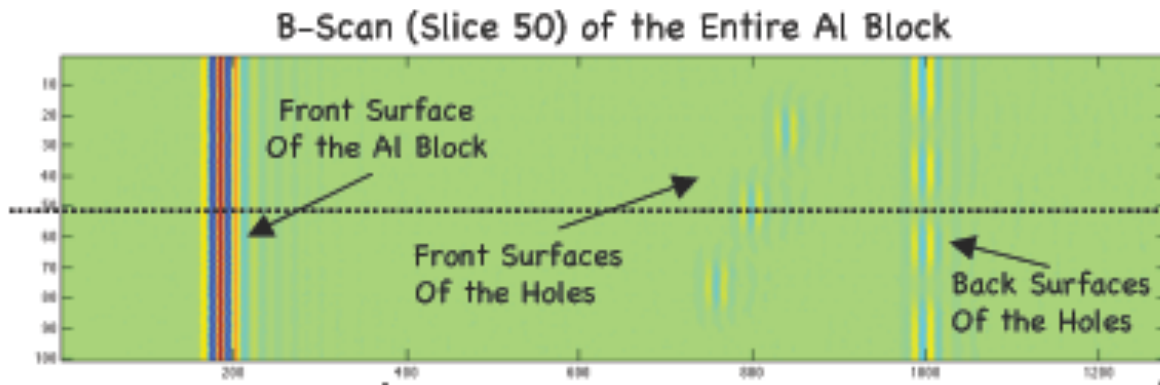
### 3-D data and CAD Model-Solid



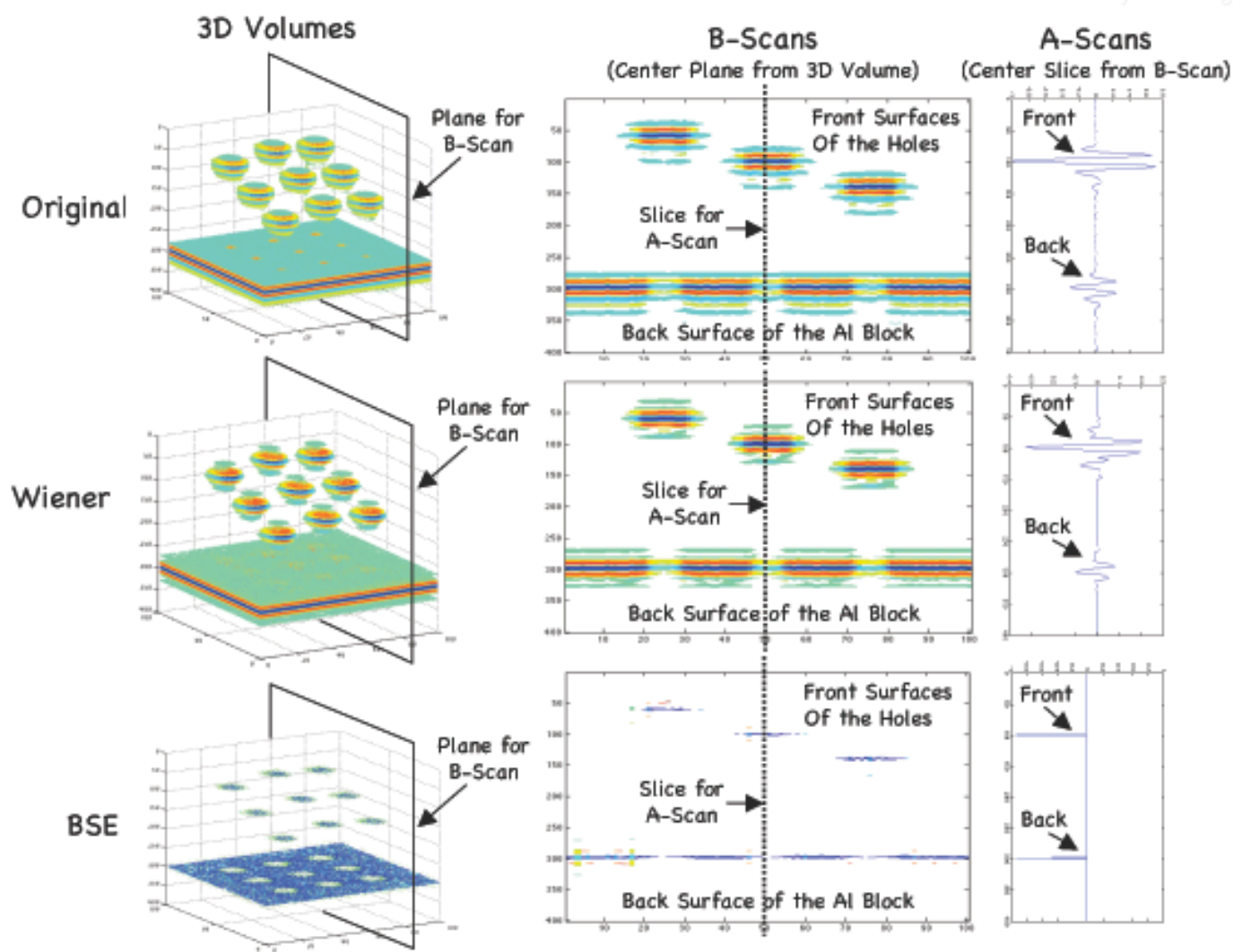
### 3-D data and CAD Model-Lines



# A-scan and B-scan Data Show that Material Interface Reflections Are Blurred Because of Transducer Ringing



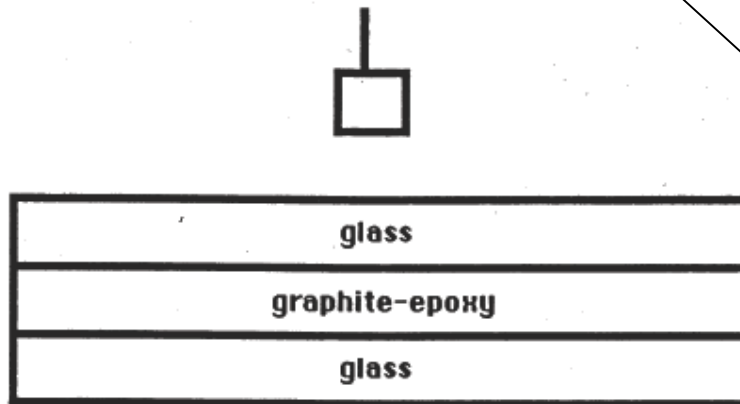
# System Identification and Spectrum Extrapolation Results Are Summarized for the *Flat-Bottom Hole Phantom* Signals



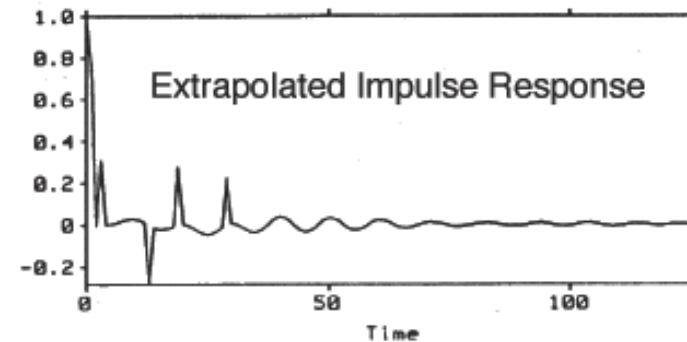
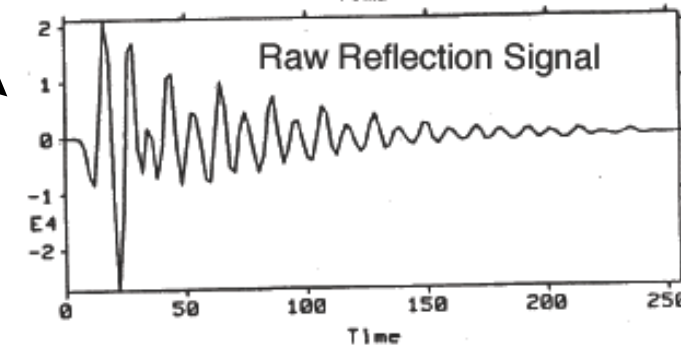
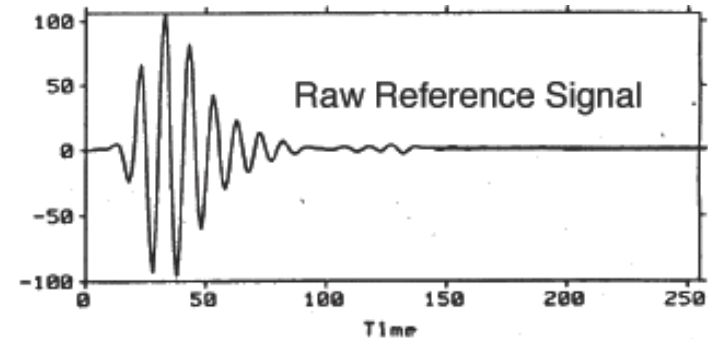
# Graphite Fiber Composite Material: Thickness Measurements from Superimposed Layer Reflections



*The layer thicknesses are much smaller than the transducer ring-down time*

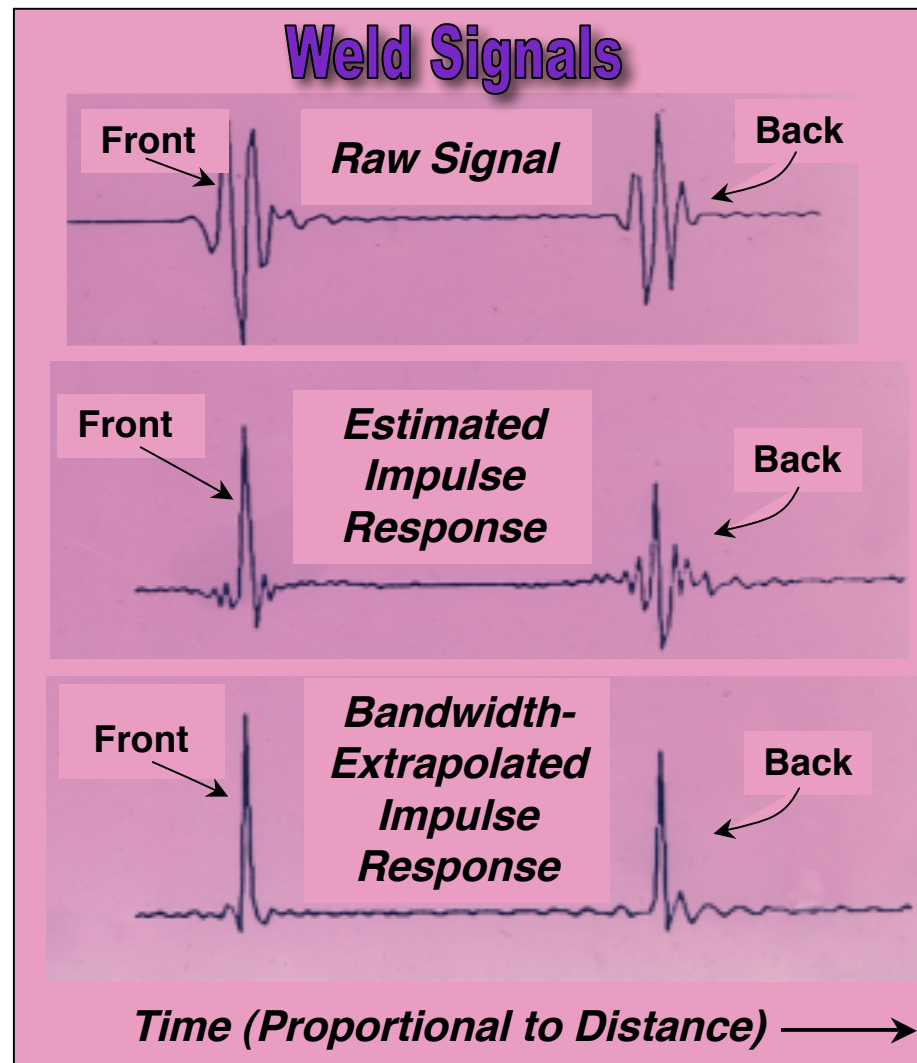
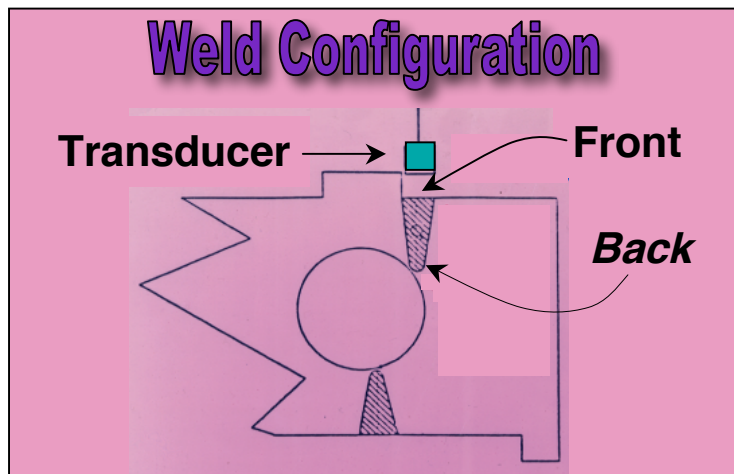
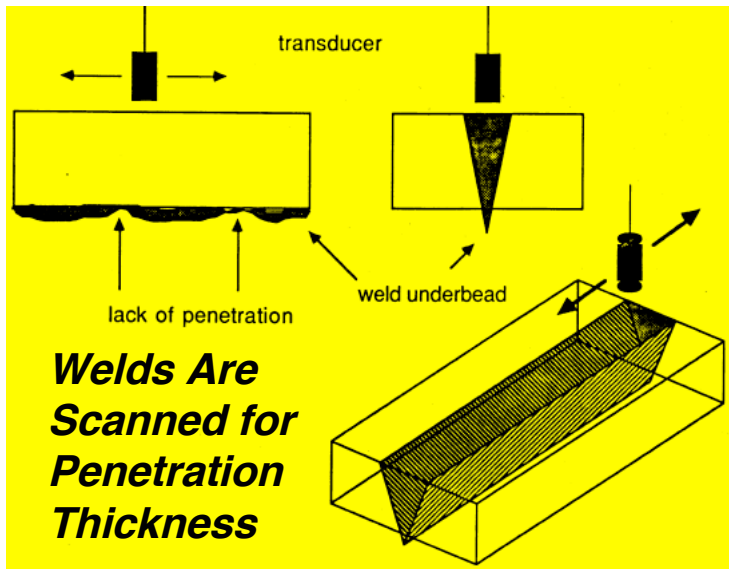


graphite weave in epoxy



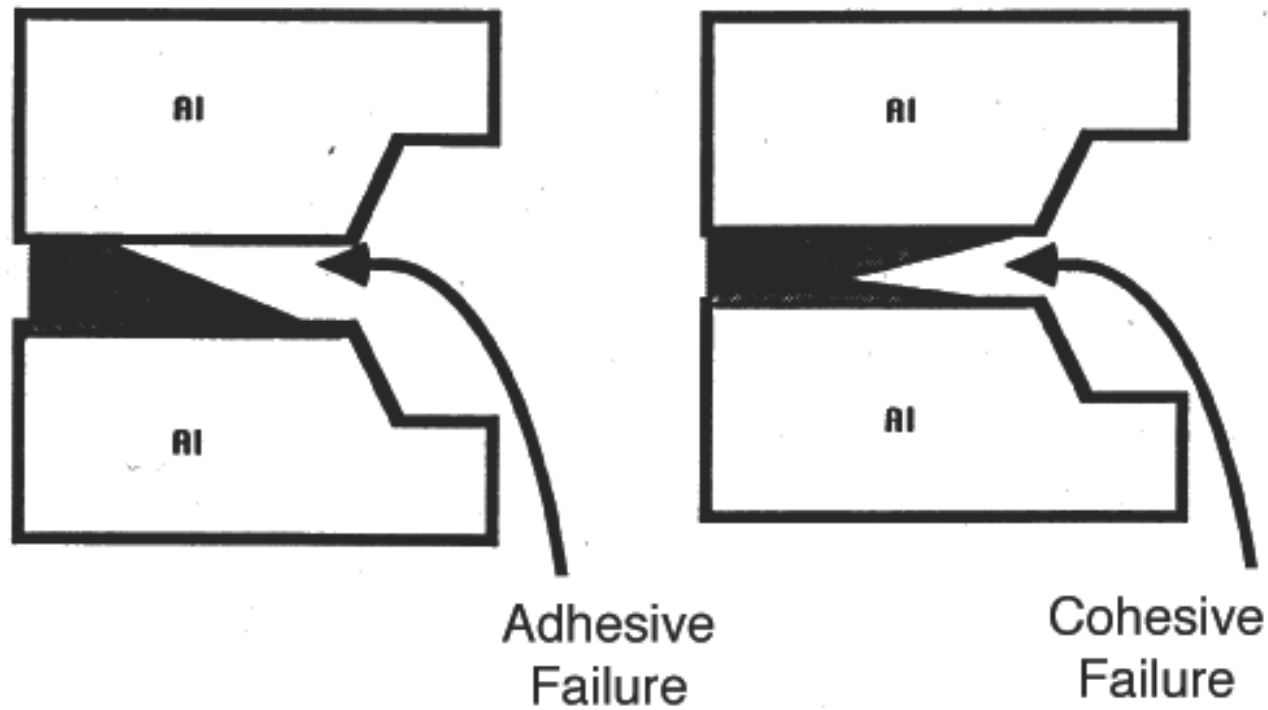
# Ultrasonic Pulse-Echo Signals Are Distorted by the Transducer and the Propagation Paths

Grace Clark





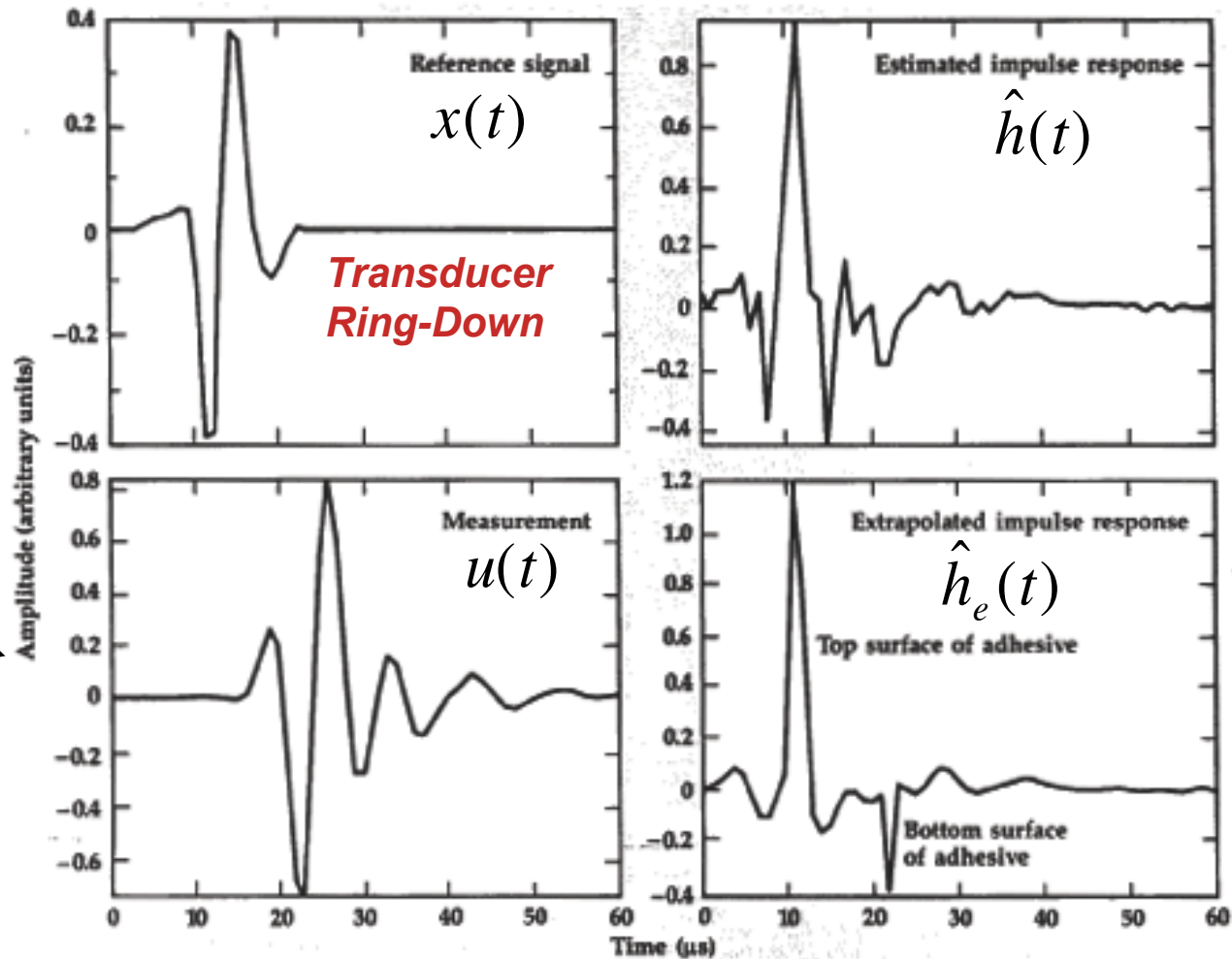
# Adhesive Thickness Measurements Require Resolved Layer Reflections



# Adhesive Thickness Measurements from Superimposed Layer Reflections



The layer thickness  $\ll$  Transducer ring-down time



# Conclusions

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- **We have MATLAB software for these algorithms**
  - From a recent Engineering Techbase project
- **Future work: New programmatic applications**
  - Contact the author

# Contingency VG's



**Grace A. Clark**

This work was performed under the auspices of the U.S. Department of Energy by the University of California, Lawrence Livermore National Laboratory under Contract No. W-7405-ENG-48.



# Our Objective is to Improve Temporal Resolution by *Extrapolating Spectra*

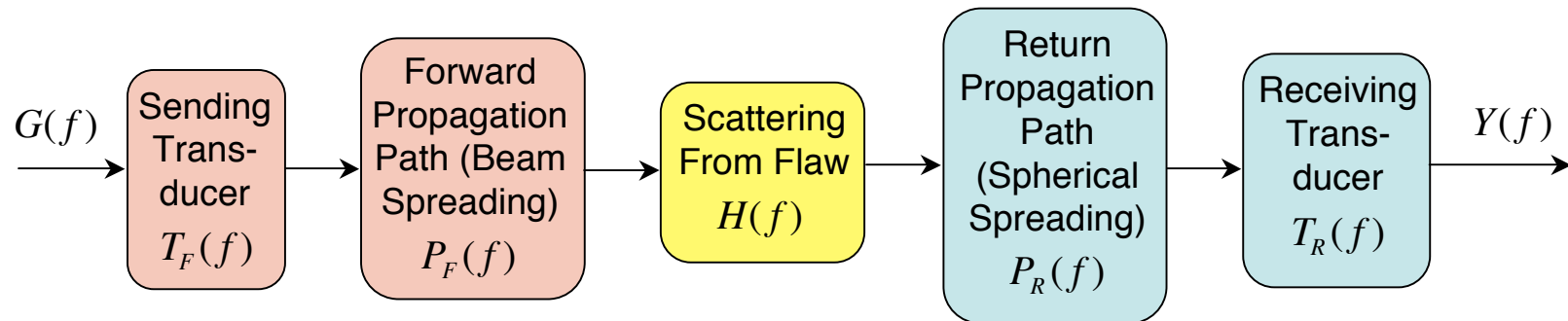


- The transducer bandlimits our signals
  - System identification solutions are not unique
  - System identification solutions are valid only in a finite frequency interval  $[f_1, f_2]$ .  
They give us the optimal least squares solution, given the bandwidth of the transducer.
  - We can never obtain narrow impulses in the time domain
- We wish to extrapolate spectra beyond  $[f_1, f_2]$ .
  - This can allow us to obtain better approximations to impulses in the time domain.
- We propose to extrapolate the spectra of:
  - $u(t)$       *The measured pulse-echo signal*
  - $\hat{h}(t)$       *The estimated impulse response*

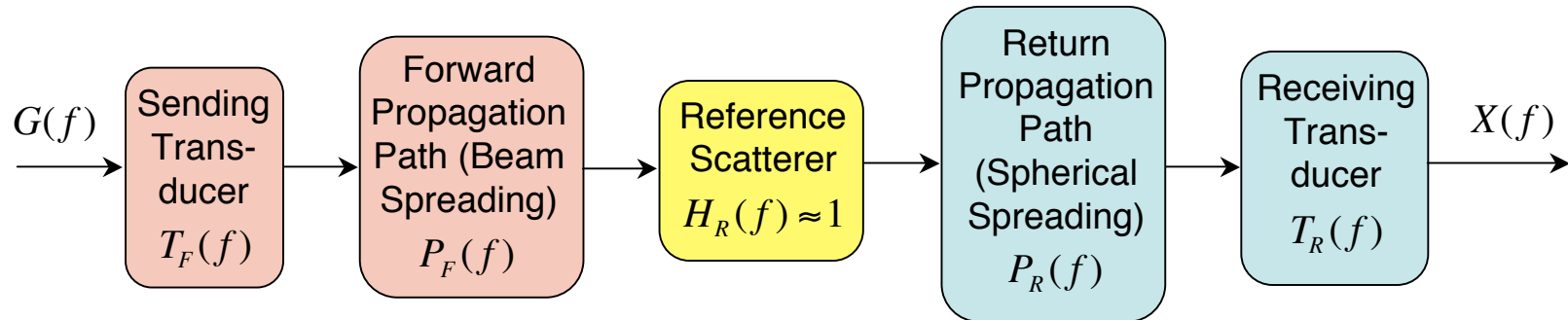
# We Use a Reference Scatterer to Help Remove Distortion: Conceptually, This is a “System Identification” Problem



## Experiment to Measure the Scattered Signal $Y(f)$



## Experiment to Measure the Reference Signal $X(f)$



**Conceptually:**

$$\frac{Y(f)}{X(f)} = \frac{\cancel{T_F(f)} \cancel{P_F(f)} H(f) \cancel{P_R(f)} \cancel{T_R(f)}}{\cancel{T_F(f)} \cancel{P_F(f)} (1) \cancel{P_R(f)} \cancel{T_R(f)}} \approx H(f) \xleftrightarrow{F^{-1}} h(t)$$